

**LOMBARDINI**

A KOHLER COMPANY

Group: 12LD

Engine: 12LD 435-2 Drawing: B

CONN.ROD/PISTON/CYLINDER/CRANKSHAFT/FLYWHEEL/CRANKCASE/FLANGING/MOUNTS

POS.	CODE	DESCRIPTION	Qty
1	6500.315	PISTON SET std (special Genmac)	2
1	6500.316	PISTON SET +0,50	2
1	6500.317	PISTON SET +1,00	2
2	8211.090	ring set +1,00	2
2	8211.203	ring set std.	2
2	8211.204	ring set +0,50	2
3	1241.002	snap ring	4
4	8480.050	gudgeon pin	2
5	1630.018	small end bearing	2
6	1526.098	CONNECTING ROD	2
7	1640.082	big end bushing std.	2
7	1640.083	big end bushing -0,25	2
7	1640.084	big end bushing -0,50	2
8	1050.903	CRANKSHAFT	1
10	4701.058	gasket 0,30	1
10	4701.059	gasket 0,50	1
100	1760.005	bolt M 6 X 1 X 16	3
11	1611.053	bearing -0,50 (tank side)	1
11	1611.054	bearing -0,25 (tank side)	1
11	1611.055	bearing std. (tank side)	1
12	1770.156	bolt M 8 X 1,25 X 25	6
13	8675.291	SUPPORT	1
14	2280.085	key 9,52X9,52X85	1
15	6902.039	parallel eXtension	1
17	6850.124	cyl.head stud	8
18	2380.573	cylinder	2
19	1510.982	CRANKCASE	1
21	1770.101	bolt M 8 X 1 X 42	4
22	9080.133	cap diam. 8	3
23	9000.072	eXpansion plug	1
23a	8990.022	eXpansion plug diam.30	1
24	4936.035	gear	1
25	8675.266	gear side support std.	1
25	8675.267	gear side support -0,25	1
25	8675.268	gear side support -0,50	1
26	2280.056	crankshaft wooddruff key	2
27	9080.133	cap diam. 8	4
28	1213.347	seal ring 70X88X8	1
29	5055.026	panel	1
30	1760.001	bolt M 6 X 1 X 10	2
31	9080.083	plug	1
32	9865.258	screw M 16 X 1,5 left rotation	1
33	7626.033	washer	1
34	1770.156	bolt M 8 X 1,25 X 25	2
35	«-----»	washer	0
37	8676.055	MIDDLE SUPPORT	1
38	1610.082	main bearing shell c. std.	1
38	1610.098	main bearing shell c. -0,25	1
38	1610.099	main bearing shell c. -0,50	1
39	2816.052	crown gear	1
42	9880.554	FLYWHEEL with CROWN 'automotive	1
42	9880.639	FLYWHEEL with CROWN	1
43	7565.011	washer diam.10	16

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44	1780.007	bolt M 10 X 1,5 X 35	16
45	«-----»	stud	0
46	9732.075	screw M 8 X 50	2
47	5111.069	safety plate	1
48	1862.144	bolt	1
49	1213.321	oil seal (front) 42X58X10	1
50	8900.470	support	1
51	9732.063	screw M 8 X 35	10
52	9730.034	screw M 8 X 55	1
53	8460.055	locating dowel	2
55	4701.041	gasket	1
56	2751.096	cover	1
57	6429.033	engine mount	4
58	2615.075	cover	1
59	1200.174	rubber oil seal	1
60	4776.087	auxiliary hous.gasket	1
61			0
62	3240.018	nut M 8	3
63	9730.032	screw M 8 X 45	3
64	4936.077	gear	1
65	6429.174	eng.mount (KAESER)	4
66	«-----»	flanging bell (Gillette) - no longer avail.	0
66	1198.097	flanging ring	1
67	6900.074	conical extension	1
68	1862.012	bolt M14	1
69	«-----»	conical ext.(Gillette) no longer avail.	0
70	1901.056	union bolt M 6	1
71	9455.075	lubricating pipe	1
72	7330.165	union	1
73	4670.060	copper gasket diam.12	2
74	9732.077	screw M 8 X 70	2
75	1257.027	thrust washer	1
76	4936.076	hydr.pump drive gear	1
77	1240.016	snap ring	1
78	2751.097	cover	1
79	4670.062	copper gasket diam. 6,2 X 10 X 1,5	2
80	9730.100	screw M 8 X 25	2
81	«-----»	sleeve - see Pos. B 88	0
82	1240.098	snap ring	1
83	1201.096	ring for support for hydr.pump fitt. 1 PD 3° PTO	1
83	1202.017	O ring	1
84	1200.073	O ring OR 158	1
85	1301.046	center ring 1 PD 3° PTO	1
86	5400.054	hydr.pump hub 1 PD 3° PTO	1
86	5900.015	hub	1
87	9732.074	screw M 8 X 20	2
88	8836.139	support for hydr.pump fitt. 2 PD 3° PTO	1
88	8836.140	support for hydr.pump fitt. 1 PD 3° PTO	1
88a	8888.581	hydr.pump fitting 1 PD - 3° PTO	1
88a	8888.582	hydr.pump fitting 2 PD - 3° PTO	1
89	8780.015	gear support	1
90	1300.101	thrust washer	1
90	1301.047	center ring 2 PD 3° PTO	1

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POS.	CODE	DESCRIPTION	Qty
91	2032.303	"side engine flang.bell (type ""B"" - reduced dimension)"	1
91a	2032.074	"side engine flang.bell - type ""B"""	1
92	6780.008	stud M 8 X 20 (32)	8
93	3240.164	nut M 8	8
94	8430.054	lockpin 7 X 16	2
95	9730.100	screw M 8 X 25	6
96	7645.006	washer diam. 8	6
97	2050.153	clutch bell F187	1
97a	2052.095	clutch bell	1
98	3855.028	clutch roller support	1
99	7565.004	washer diam. 6	3

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